

IN THE CLAIMS:

Please enter the following amended claims:

Claims 1-11 are cancelled.

12. (original) A wall element for use as part of an inner wall of a gas turbine engine combustor wall structure including inner and outer walls defining a space therebetween, the wall element including one or more generally cylindrical projecting studs, the studs are provided for use in fixing the wall element to an outer wall of the wall structure, wherein a base region of the stud is extended to provide a land integral with the stud or mixing port boss, and wherein a cooling aperture is provided in the land.

13. (original) A wall element for use as part of an inner wall of a gas turbine engine combustor wall structure including inner and outer walls defining a space therebetween, the wall element including at least one integrally formed boss for a mixing port, wherein a base region of the mixing port boss is extended to provide a land integral with the stud or mixing port boss, and wherein a cooling aperture is provided in the land.

Claims 14-18 are cancelled.

19. (original) A method of manufacturing a wall element for use as part of an inner wall of a gas turbine engine combustor wall structure including inner and outer walls defining a space therebetween, wherein the method includes the step of casting a plurality of cooling apertures in the wall element.

20. (original) A method according to claim 19, the method including the step of investment casting the wall element.

21. (original) A method according to claim 20, the method including the steps of providing one or more sprues within a working pattern of the wall element to be cast, and subsequently dissolving the sprues out of the cast wall element, thus forming the cooling apertures.

22. (original) A method according to claim 19, the method including the step of casting a stud or mixing port in the tile, the stud or mixing port including an integrally cast land.

23. is cancelled.